

HOW TO INSTALL GLEANER GEN 2 H.I.E. ROTOR

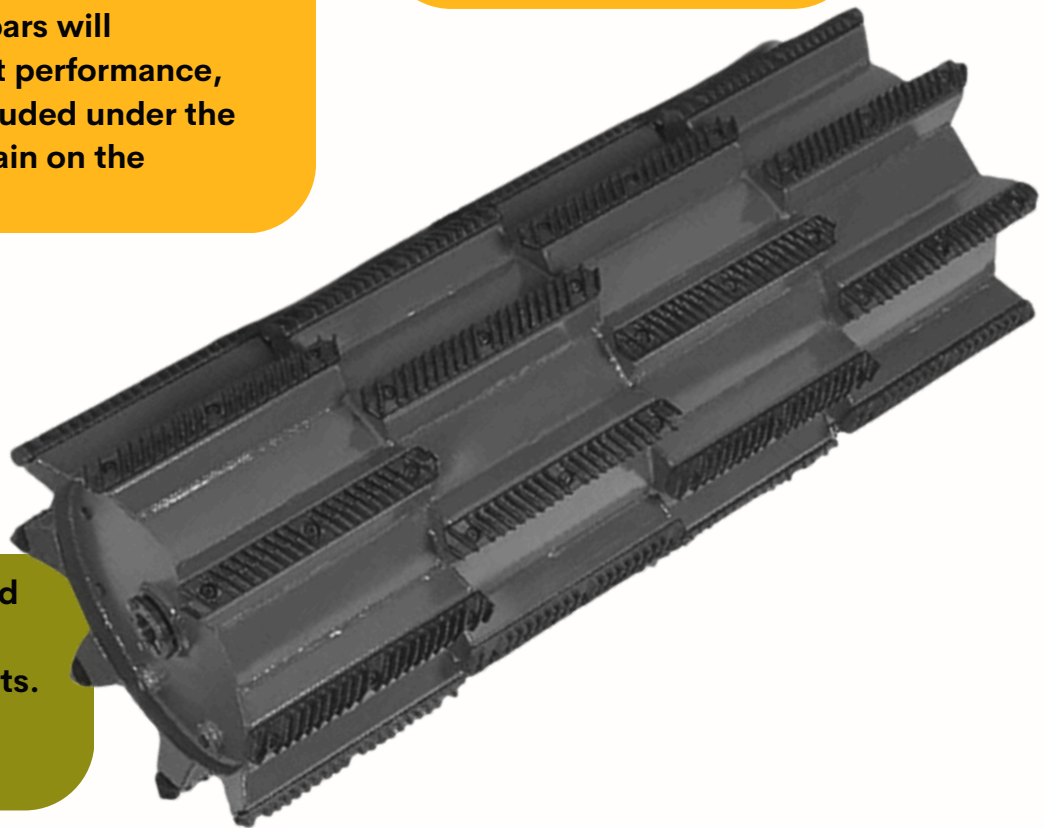
**GLEANER C62 &
MASSEY 8680**



1 Gleaner & Massey Ferguson models with stub shaft: Remove stub shaft, flip and re-bolt at 100 ft lbs. Remove coupler from original cylinder and bolt coupler to Generation II cylinder at 100 ft lbs.. Using the original bolts (less lockwashers), locktite (recommended blue).

2 Damaged rasp bars should be replaced in matched pairs (opposing sides of cylinder 180 degrees apart). The uneven height of rasp bars will adversely affect performance, so shims, if included under the bar should remain on the knuckle.

3 This cylinder is equipped with mounting bolts to secure balancing weights. All cylinders are factory balanced.



NEED ASSISTANCE

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