

# HOW TO INSTALL GLEANER GEN 2 H.I.E. ROTOR



## GLEANER R-SERIES

**1** Remove coupler from original cylinder and bolt coupler to Generation II cylinder at 100 ft lbs.

**2** Damaged rasp bars should be replaced in matched pairs (opposing sides of cylinder 180 degrees apart). The uneven height of rasp bars will adversely affect performance, so shims, if included under the bar should remain on the knuckle.

**3** This cylinder is equipped with mounting bolts to secure balancing weights. All cylinders are factory balanced.



**NEED ASSISTANCE**

780.789.3855  
info@sunnybrookwelding.com

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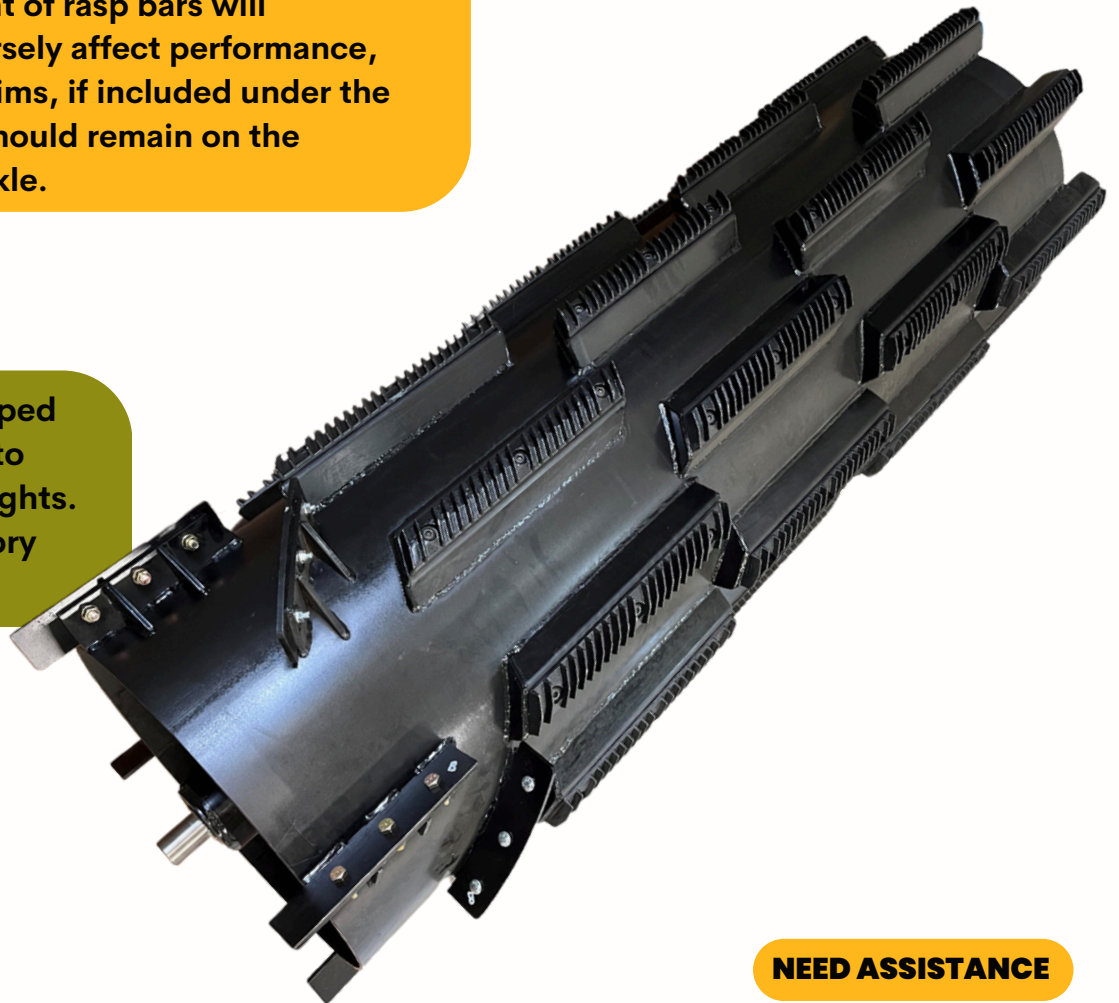


## GLEANER S-SERIES

**1** Remove coupler from original cylinder and and bolt coupler to Generation II cylinder at 100 ft lbs.

**2** Damaged rasp bars should be replaced in matched pairs (opposing sides of cylinder 180 degrees apart). The uneven height of rasp bars will adversely affect performance, so shims, if included under the bar should remain on the knuckle.

**3** This cylinder is equipped with mounting bolts to secure balancing weights. All cylinders are factory balanced.



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