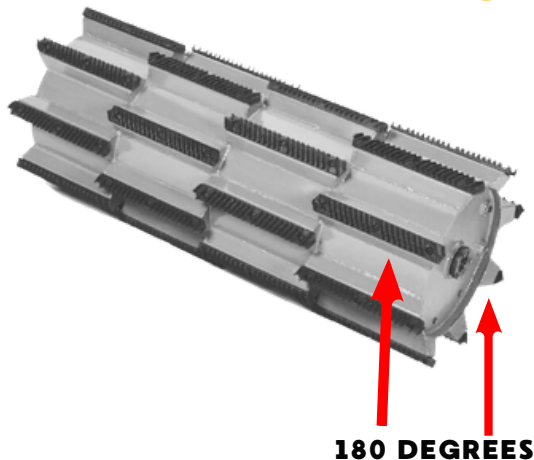


# HOW TO INSTALL GEN II HIE CYLINDER RASP BAR PACKAGE



**180 DEGREES**

**RIGHT HAND**



**LEFT HAND**



**WARNING: NOT MOUNTING BARS IN THIS MANNER MAY RESULT IN VIBRATION OR FAILURE DURING OPERATION**

THE BACK SIDE OF EACH BAR IN THIS KIT IS MARKED WITH ITS CORRESPONDING WEIGHT. EACH BAR IS TO BE MATCHED WITH A BAR OF EQUIVALENT WEIGHT AND DIRECTION TO FORM A MATCHED PAIR. MATCHED PAIRS ARE TO BE INSTALLED ON OPPOSITE SIDES (180 DEGREES) OF THE CYLINDER/ROTOR.

GRADE 8 BOLTS ARE INCLUDED WITH EACH KIT TO BE USED WITH HIGH STRENGTH THREADLOCKER (RED) TORQUED TO 85 FT LBS.

**NEED ASSISTANCE**

780.789.3855  
info@sunnybrookwelding.com