

HOW TO INSTALL

JOHN DEERE S & STS SERIES

JOHN DEERE S & STS SERIES CONCAVE MODULES

1

Order Set

SBJ0747 and receive
2 spare inserts SBJ0740B &
SBJ0740D

2

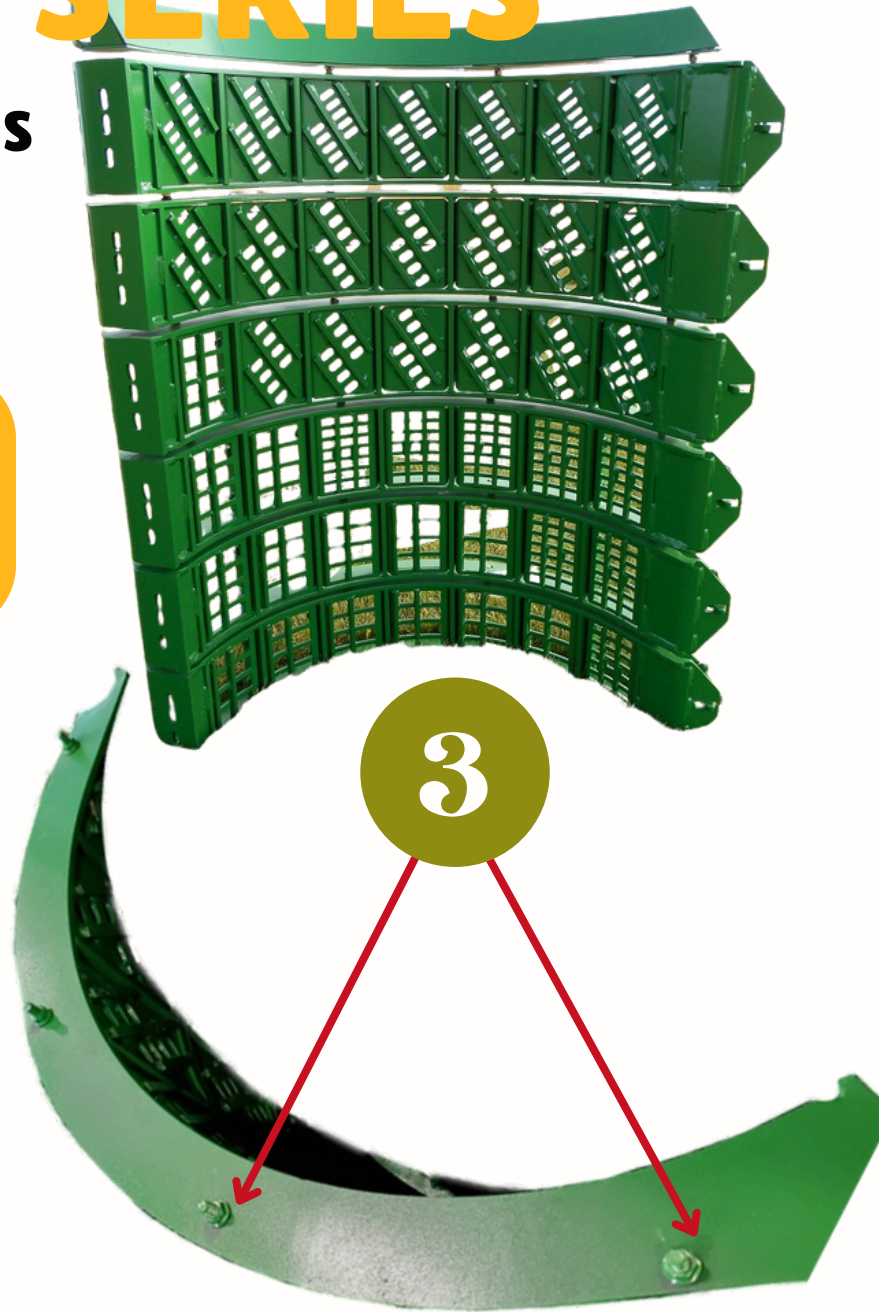
Boron Max Thresh

Inserts in the first row for
maximum threshing,
transitions to regular max
thresh, standard thresh
then to the round bar
inserts for increased
separation in the rear.

3

Bolt Together

After installation, put 2
bolts here to affix
concaves
1&2, 3&4 and 5&6 on
each side (making 3
pairs)
See Image 3



NEED ASSISTANCE

780.789.3855

info@sunnybrookwelding.com

S & STS SERIES

PARTS BREAKDOWN

SBJ0740BB

Max Thresh Boronized Insert has more but smaller holes with helical bars for our best threshing action. Reversible allowing double the life of the insert.



SBJ0740B

Max thresh regular insert with helical bars and slightly larger holes than the boron max thresh, allowing partial separation. Reversible allowing double the life of the insert.



SBJ0740C

Vertical threshing, with slightly larger holes promoting separation. Replaceable.



SBJ0740D

Minimal threshing as the bar is rounded and has larger holes promoting separation. More rows of this style would be used in a setup for corn or crops requiring minimal threshing. Replaceable.



SBJ0740F

Separation only, no threshing. For crops such as corn or sunflower. Replaceable.



SBJ0740G

No holes for maximum threshing. Place in the first row for harder threshing crops such as flax, clover, alfalfa. Boronized for maximum wearability. Reversible. Replaceable.



S & STS SERIES

PARTS BREAKDOWN

CONCAVES

FRONT LIP



SBJ0700

FRONT LIP

S/ STS-SERIES FRONT LIP

ROW 1



SBJ0742B

ROW 1

S/ STS-SERIES CONCAVE, 7
BORON MAX THRESH INSERTS

ROW 2



SBJ0742

ROW 2

S/ STS-SERIES CONCAVE, 7
REGULAR MAX THRESH INSERTS

ROW 3



SBJ0742M1

ROW 3

S/ STS-SERIES CONCAVE, 1 ROUND
BAR, 6 REGULAR MAX THRESH INSERTS

ROW 4



SBJ0743M2

ROW 4

S/ STS-SERIES CONCAVE, 2 ROUND
BAR, 5 STANDARD THRESH INSERTS

ROW 5



SBJ0744M2

ROW 5

S/ STS-SERIES CONCAVE, 5 ROUND
BAR, 2 STANDARD THRESH INSERTS

ROW 6



SBJ0744M1

ROW 6

S/ STS-SERIES CONCAVE, 6 ROUND
BAR, 1 STANDARD THRESH INSERT

